

# A Sustainable Circular Economy for Wind: The Bigger Picture

27 May 2022, University College Cork

**Dr Anne Velenturf**

**Senior Research Fellow in Circular Economy**

**University of Leeds**

**M: [A.Velenturf@leeds.ac.uk](mailto:A.Velenturf@leeds.ac.uk)**

**T: [@AnneVelenturf](https://twitter.com/AnneVelenturf)**



**UNIVERSITY OF LEEDS**

# My background



Resource Recovery from Waste

Circular economy for energy infrastructure – incl. wind energy lifecycle sustainability group

Regional circular economy – head of Yorkshire Circular Lab

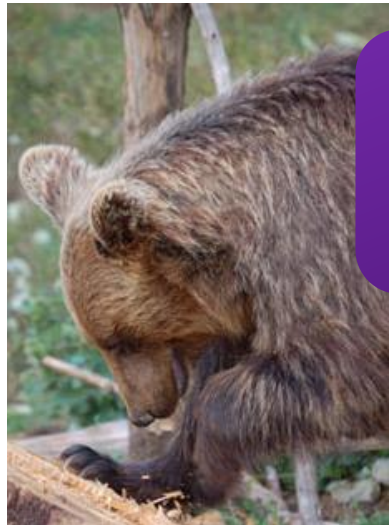


Facilitating circular economy transition in the UK

PhD Coevolution of industrial symbiosis networks, governance systems & markets

Sustainable consumption

Participation process management



Zookeeper

BSc Wildlife management

MSc Applied Ecology & Conservation

Integrated biodiversity management

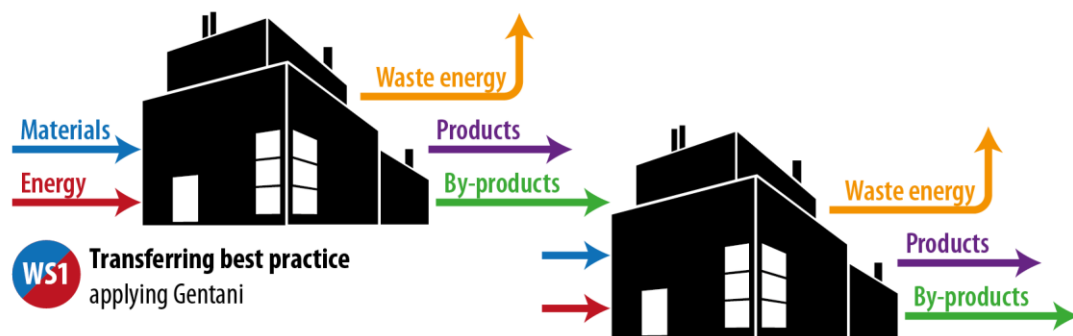


# TransFIRE: Transforming Foundation Industries Research and Innovation Hub

75% of materials in the economy, value of £52 Bn  
but also create 10% of CO<sub>2</sub> emissions

## TRANSFIRE

**WS3** Working with communities  
co-development of new business

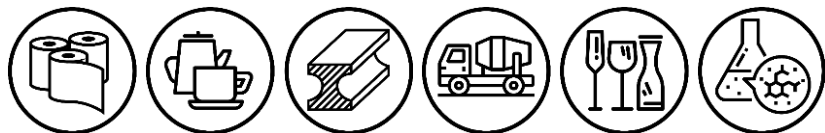


**WS1** Transferring best practice  
applying Gentani

Ceramics • Metals • Cement •  
Glass • Paper • Bulk Chemicals

Where there's muck there's brass  
creating new materials opportunities

**WS2**



Further reading:

[www.transfire-hub.org](http://www.transfire-hub.org)

A proactive, interdisciplinary, inclusive research and practice driven hub that:

- Optimises flows of all resources within and between Foundation Industries
- Improves competitiveness
- Works with communities
- Assists UK in achieving GHG Net Zero 2050 targets
- Develops an ED&I strategy for the FIs





# Today

1. Circular wind strategies
2. Sustainable circular economy
3. Sustainability transitions
4. Circular renewables challenges
5. Business case for innovation



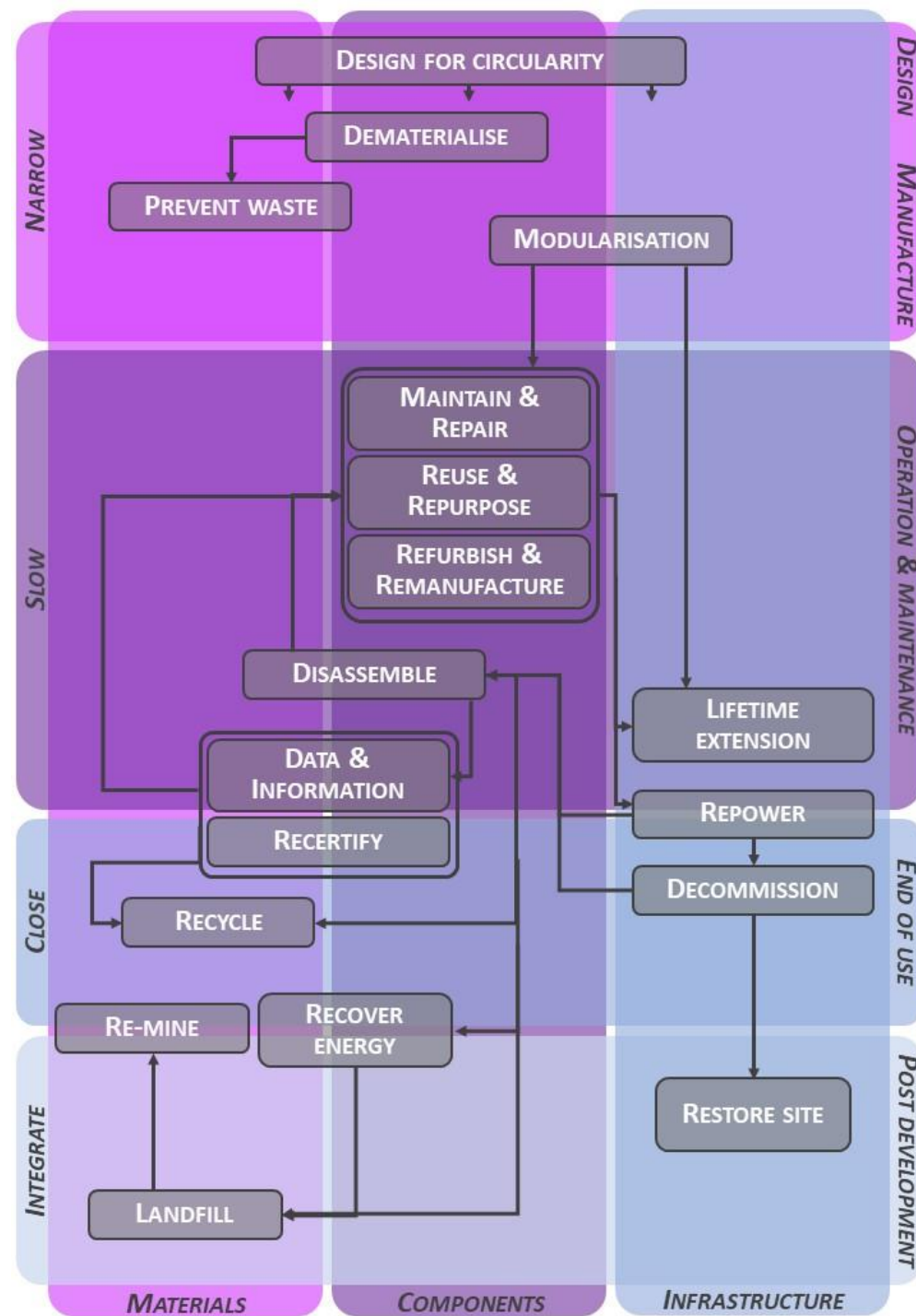
# 1. Circular wind strategies



# Circular economy for wind



Further reading: Velenturf (2021) A Framework and Baseline for the Integration of a Sustainable Circular Economy in Offshore Wind

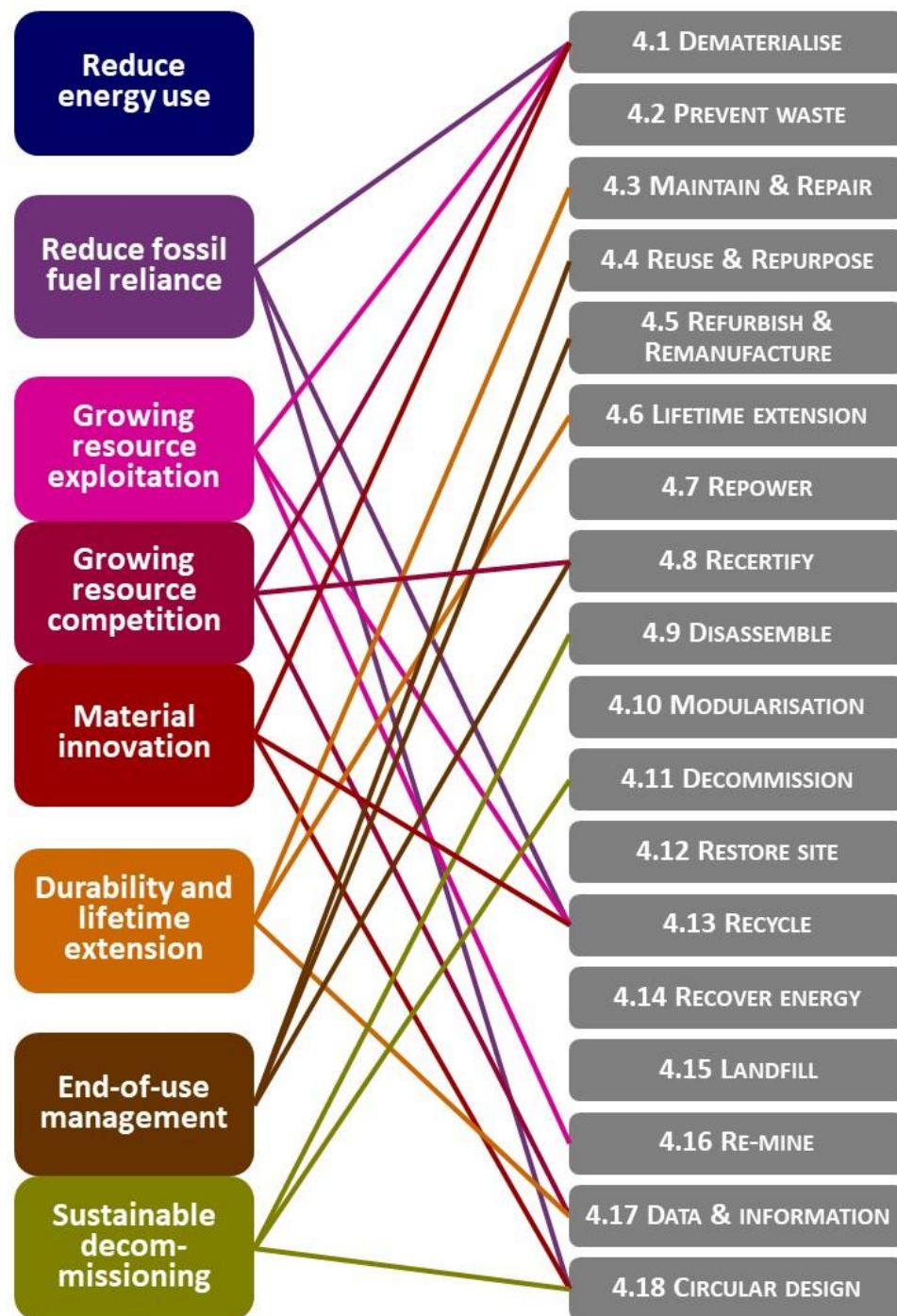




# Mitigate sustainability challenges with circular economy strategies



Further reading on wind sustainability: Velenturf (2020) Challenges and opportunities for sustainable offshore wind development: Preliminary findings from a literature review and expert survey



# Resource use in UK offshore wind

Table 1

Selected UK offshore wind component and material inventory.

Pertinent Metrics and Cumulative Figures for Installed and Under Construction Offshore Wind Farms in the United Kingdom (as of Autumn 2019)		
Capacity (MW)	13,403.5	Based on all WTGs <i>currently</i> in or being installed in UK waters
Number of Turbines	2555	As above, i.e. does not include decommissioned Blyth or Triton Knoll
Number of Blades	7655	
Blade Length (km)	476.6	i.e. combined length of the 7655 blades
Blade Mass (kt)	<b>151.6</b>	
Blade Fibre/Resin Mass (kt)	128.9	i.e. based on 85% of blade mass consisting of composites
Nacelle Mass (kt)	549.9	
Proportion of PMG WTGs (%)	42	
Proportion of DD WTGs (%)	32	
Nacelles Cu Mass (kt) <sup>1</sup>	12.7	
Nd Mass in PMG WTGs (kt) <sup>1</sup>	<b>1.0–1.3</b>	i.e. DDPMG = 165.6 – 216.2 kg/MW; MSPMG = 37.4 – 46 kg/MW
Dy Mass in PMG WTGs (kt)	0.15–0.20	i.e. based on 4% of NdFeB magnet being Dy
Distance to Shore (km)	734	N.B. distance to shore is ‘as the crow flies’
Length of Subsea Export Cable (km)	3113	–
Cu Mass of Subsea Export Cable (kt)	23	N.B. 55.5 kt if Hornsea 1 and 2 use Cu, rather than Al, export cables
Length of Array Cable (km)	3123	–
Cu Mass of Array Cable (kt) <sup>2</sup>	22.8	Based on the average of known cables specifications
Conservative Estimate of Pertinent Additions to Total UK OSW Inventory by 2030		
Capacity (MW)	16,600	–
Number of Turbines	2075	Based on 8 MW turbines, i.e. ~8 MW turbines are the current norm.
Number of Blades	5532	–
Blade Length (km)	498	i.e. based on (at least) 80 m blades
Blade Mass (kt)	<b>186.8</b>	i.e. based on (at least) 80 m blades weighing (at least) 30 t
Blade Fibre/Resin Mass (kt)	158.7	i.e. based on 85% of blade mass consisting of composites
PMG WTG NdFeB Mass (kt)	<b>8.3 – 10.8</b>	i.e. based on range of NdFeB content range for MSG/DD WTGs
PMG WTG Nd Mass (kt)	<b>2.2–2.9</b>	i.e. based on a conservative 27% Nd NdFeB content

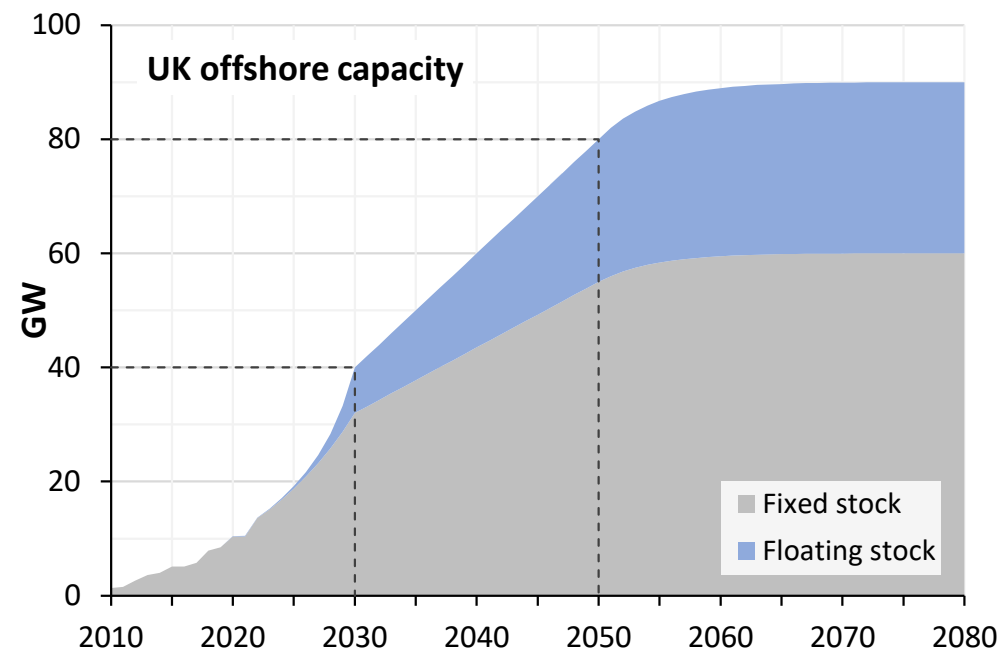
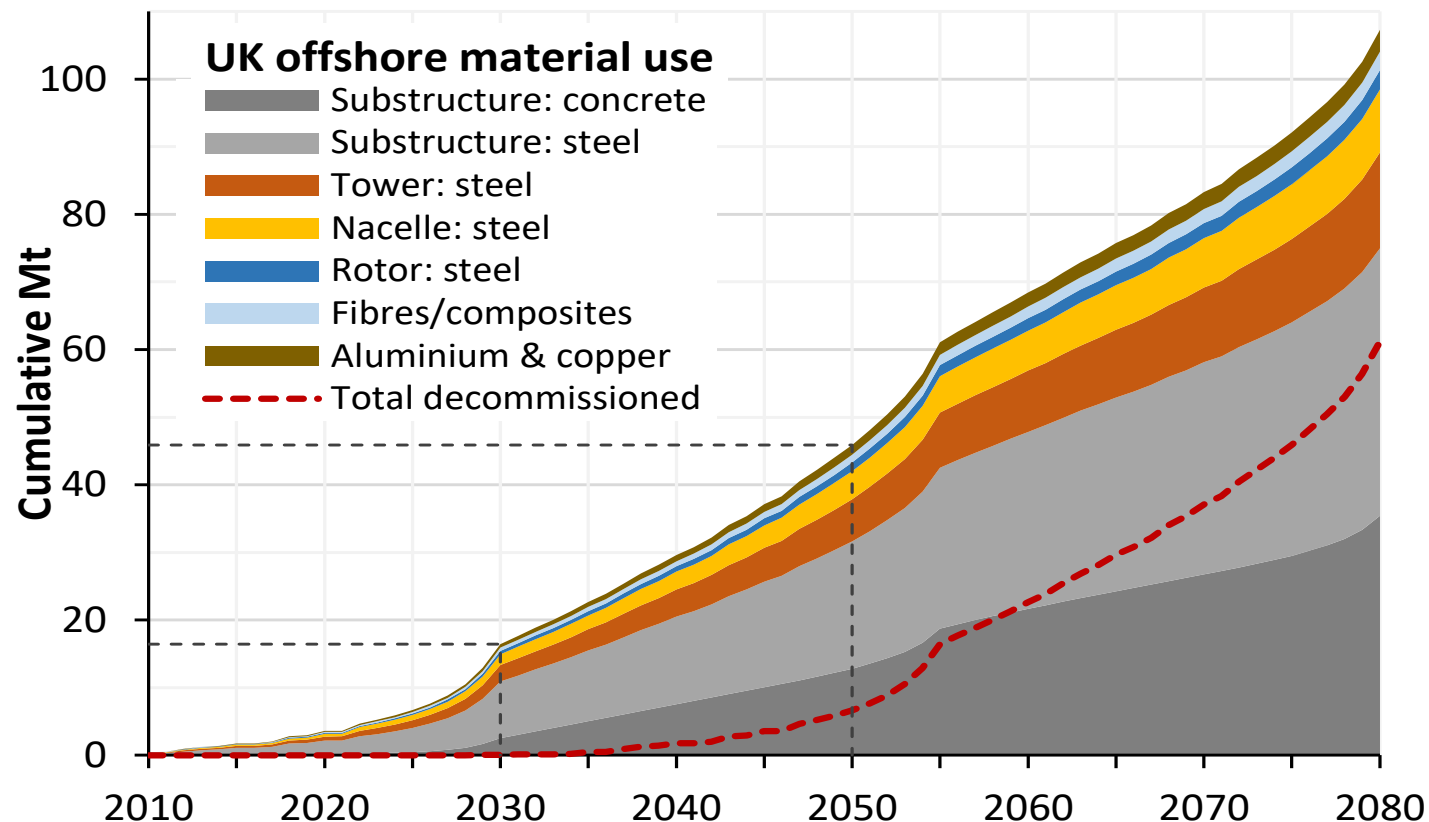


Further reading: Jensen et al. (2020) Highlighting the need to embed circular economy in low carbon infrastructure decommissioning: the case of offshore wind



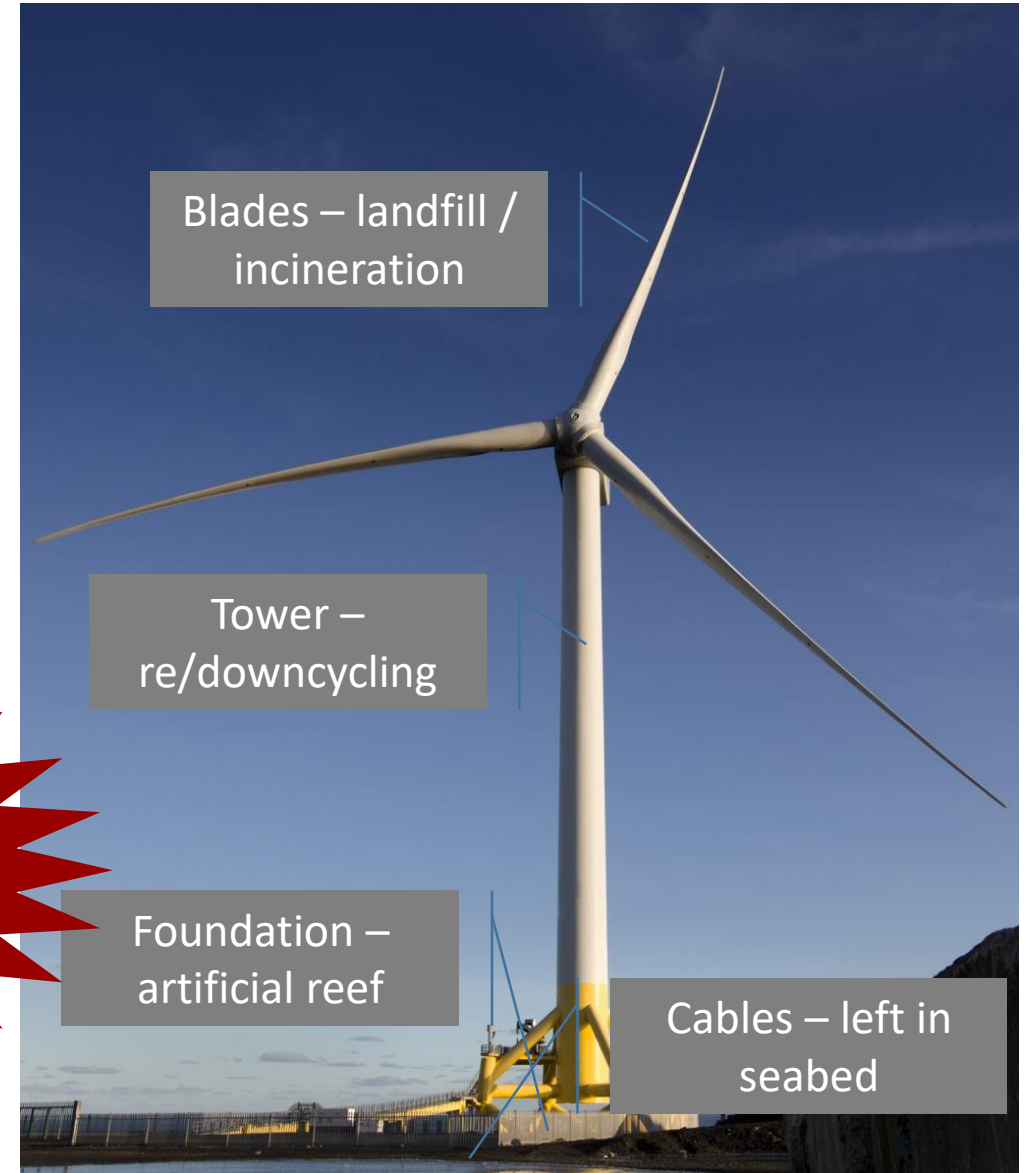
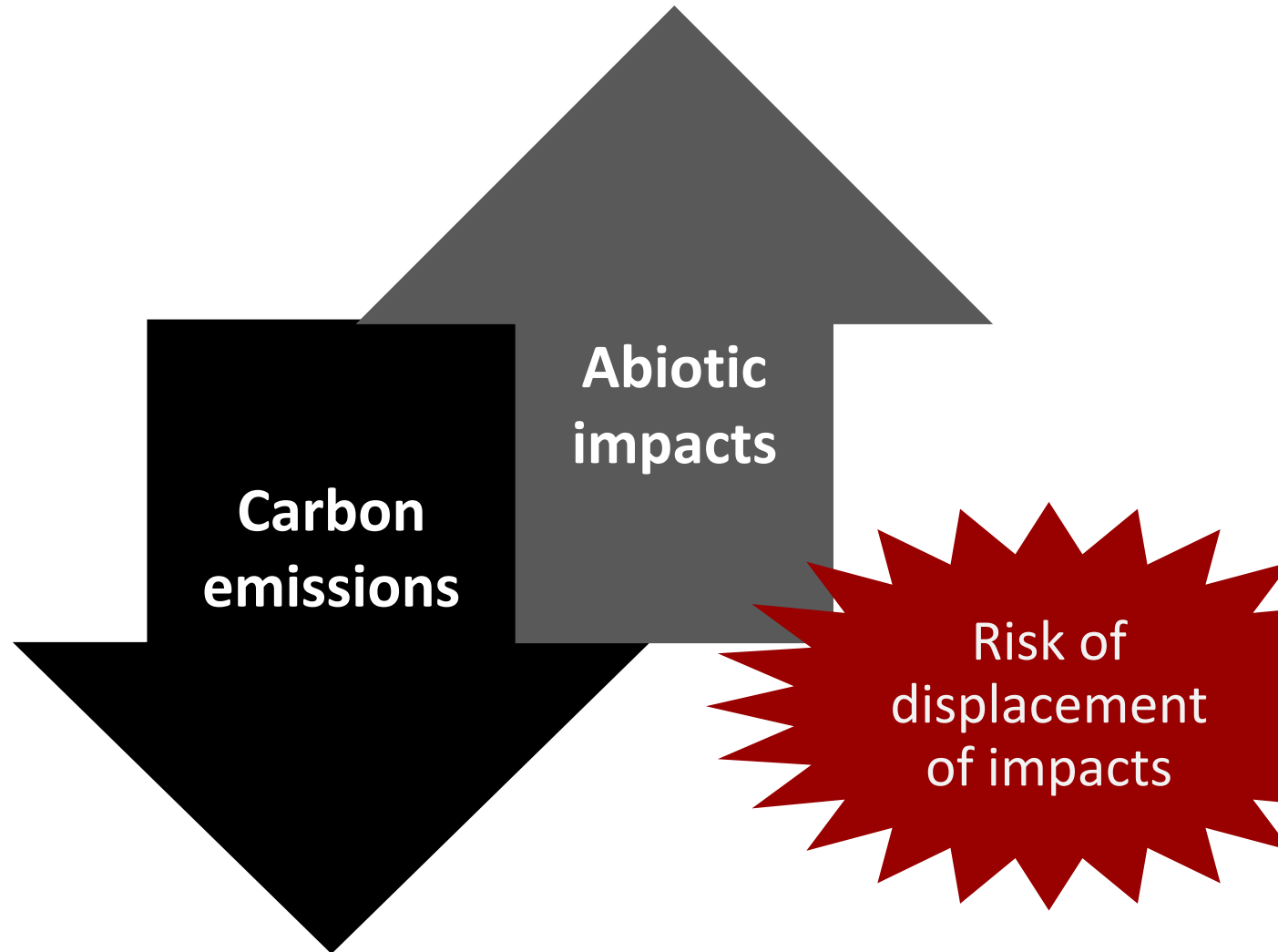


# Long-term resource use forecasts in UK offshore wind



Unpublished results exclusive to University of Leeds (2022)

# Narrow lifecycle perspective & carbon blindness

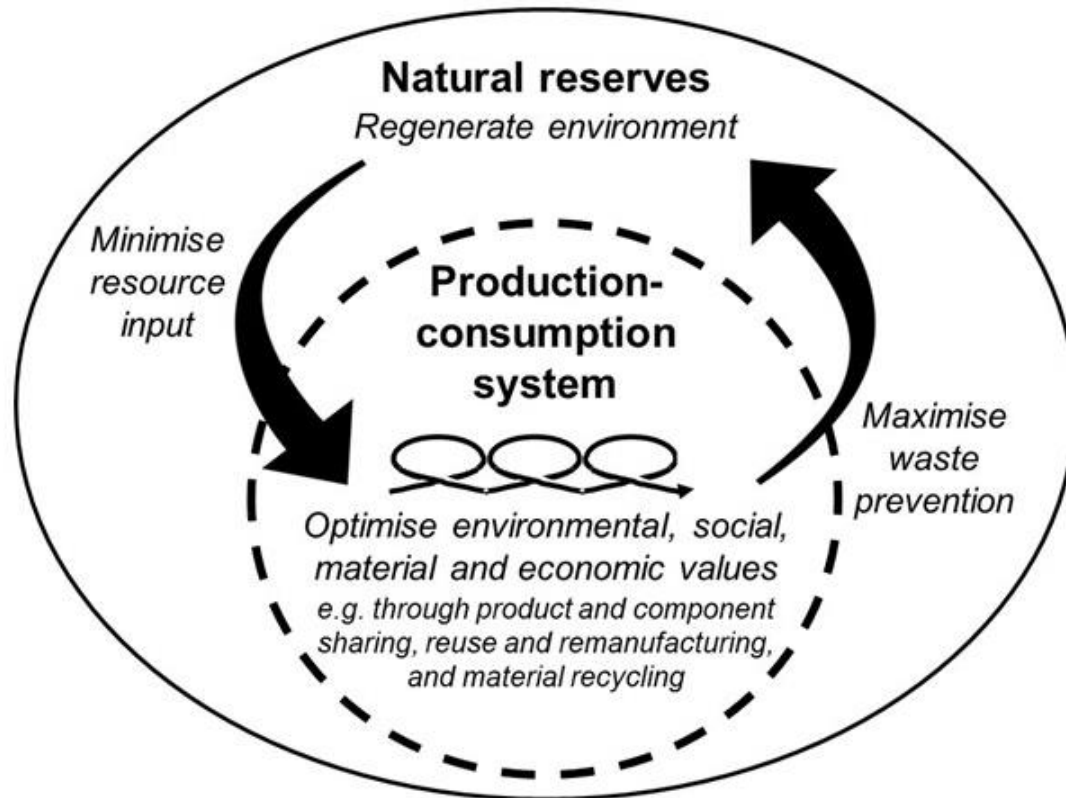




## 2. Sustainable circular economy



# Sustainable circular economy



- Opposite of the linear take-make-use-dispose economy
- Make better use of materials, components and products
- Optimise economic, technical, social and environmental values of materials and products
- Whole lifecycle approach



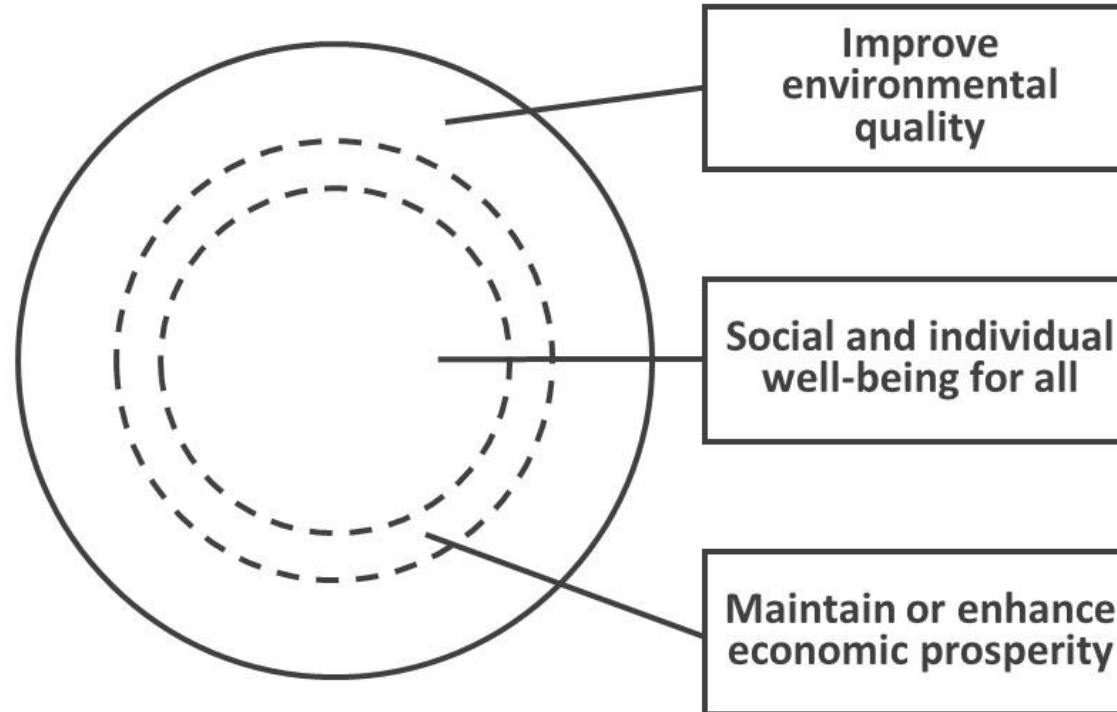
Further reading: Velenturf and Purnell (2021) Principles for a Sustainable Circular Economy

# Value framework

Optimise material and product use  
for the core values of a:

## Sustainable circular society

An equitable society that  
improves environmental  
quality and maintains or  
enhances economic  
prosperity for current and  
future generations



Video: Value framework for a sustainable circular economy <https://youtu.be/qvmISgillgs>

## **Recycling “circular” economy**

**Production and consumption patterns  
largely unchanged**

**Reformative**

**Technology will save us**

**Resource efficiency**

**Progress = Green growth**

**Weak sustainability**

## **Sustainable circularity**

**Average material use per person halved**

**Transformative**

**Behaviour change**

**Resource efficiency + sufficiency**

**Progress = Well-being and environmental  
quality with economic prosperity**

**Strong sustainability**

**Recycling  $\neq$  Circular economy**



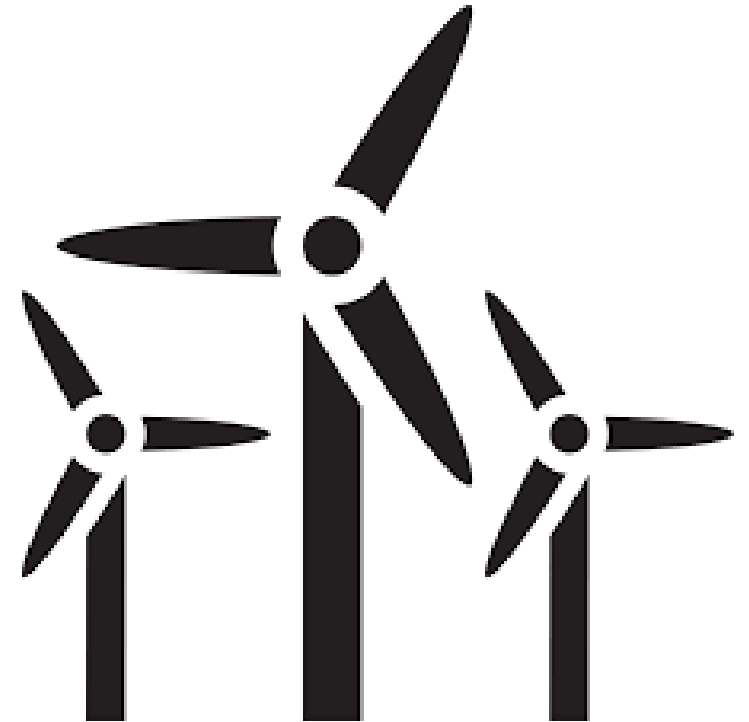
**Depending on where we are in the world,  
the resource economy has to grow or  
shrink**



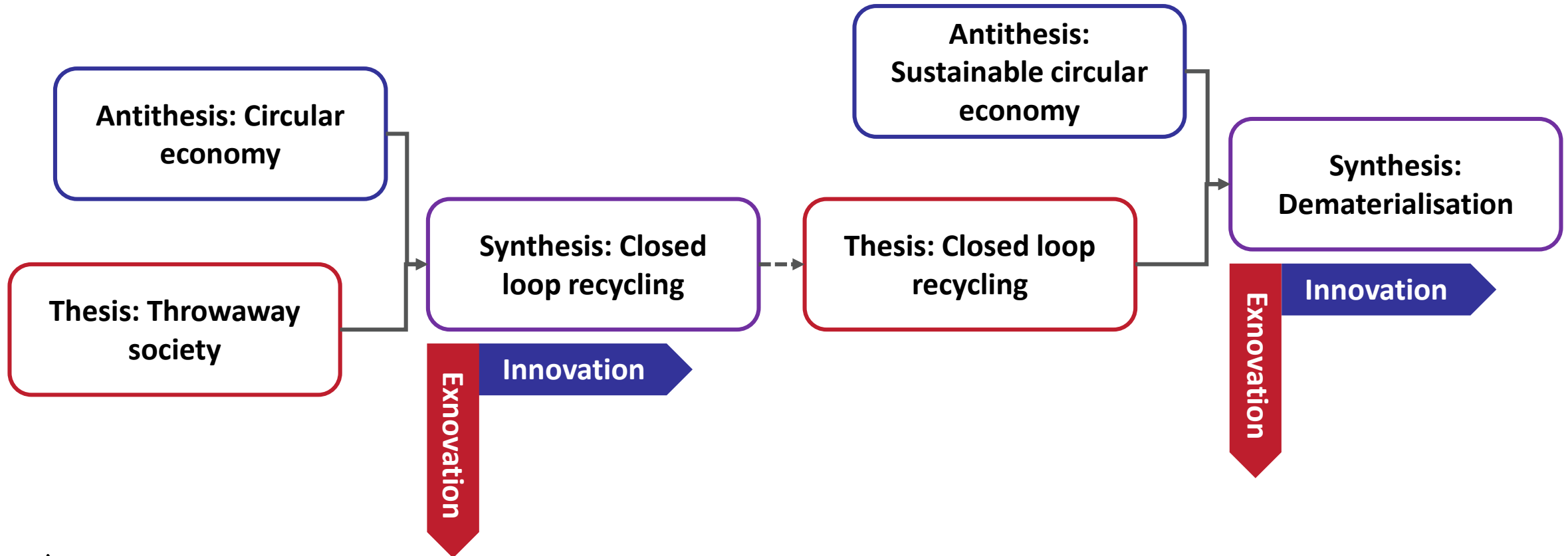
UNIVERSITY OF LEEDS



# 3. Sustainability transitions

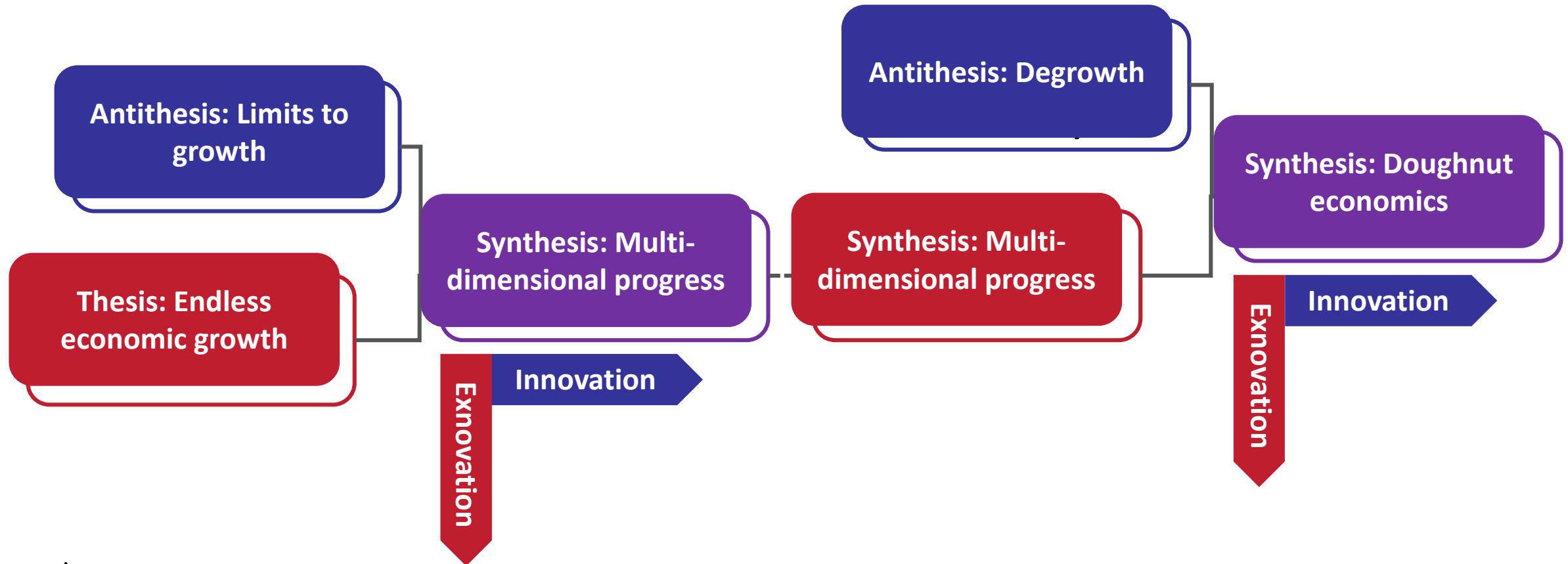


# Societal transition



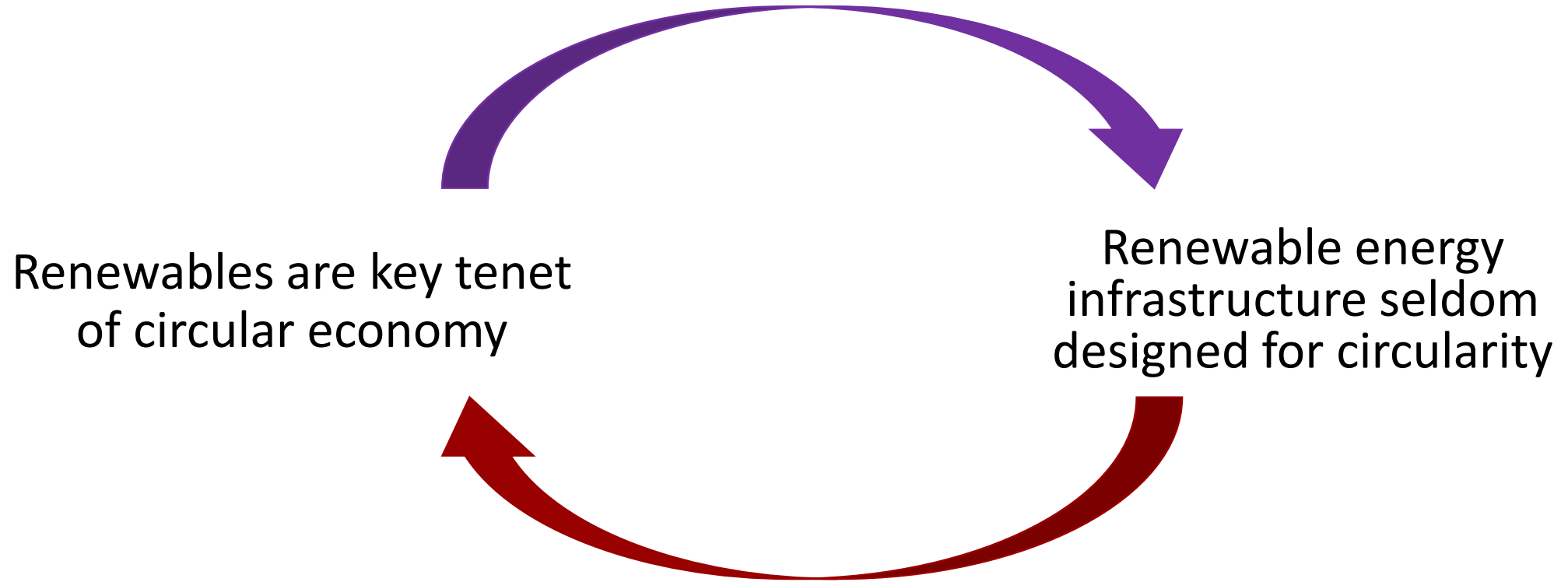
Further reading: Velenturf and Purnell (2021) Principles for a Sustainable Circular Economy

# Societal transition



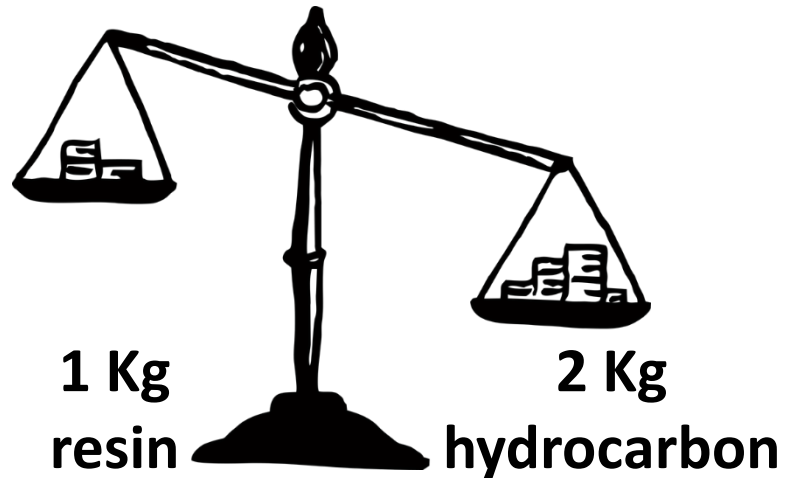
Further reading: Velenturf and Purnell (2021) Principles for a Sustainable Circular Economy

# Renewable energy



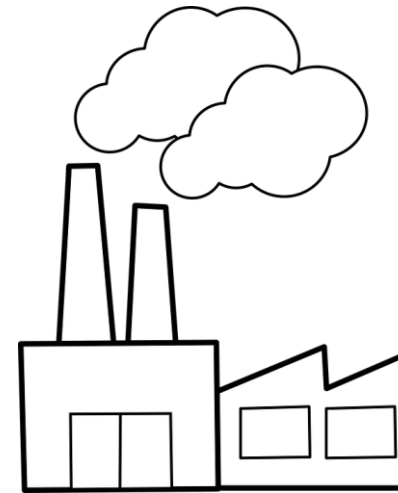
# Interdependency renewables and fossil fuels

## Materials



*Glass fibre reinforced  
with resins*

## Energy



*Machinery  
High temperature  
processes*



# 4. Circular economy challenges in renewables



# Scope of Challenges and Opportunities

1. Material value, durability and criticality
2. Inventory – lifecycle data system
3. Whole system analysis
4. Reuse, remanufacturing, decommissioning and resource recovery infrastructure
5. Skills and expertise
6. Policy, regulation, legislation
7. Economics and business models



Further reading: Purnell et al (2018) Developing Technology, Approaches and Business Models for Decommissioning of Low-Carbon Infrastructure


# Leeds involvement in circular wind research and innovation projects

 **CATAPULT**  
Department for International Trade  
Offshore Renewable Energy  
**A Sustainable Circular Economy for Offshore Wind**  
Engineering and Physical Sciences Research Council  
UNIVERSITY OF LEEDS

 **Opportunities for Wind Turbine Blade Recycling in the UK**  
Department for International Trade  
UNIVERSITY OF LEEDS

 **CATAPULT**  
Offshore Renewable Energy  
**Energy Transition Alliance stage 1 – blade recycling baseline**  
COMPOSITES CENTRE  
UNIVERSITY OF LEEDS

 **CATAPULT**  
Offshore Renewable Energy  
**ELM Wind – resources inventory**  
UNIVERSITY OF LEEDS

 **CISTE – circular business models for wind**  
MANCHESTER 1824  
UNIVERSITY OF LEEDS

  **IEA Wind Task 45 – blade recycling**  
University College Cork, Ireland  
And many others!  
UNIVERSITY OF LEEDS

## Internal capacity building project

- Mapping the funding landscape from UKRI and EU on wind energy lifecycle sustainability

**ECHT**  
**The Circular Wind Hub**  
Energy Circularity Human capital Transition

**ECHT**  
**The Circular Wind Guide**  
Energy Circularity Human capital Transition  
UNIVERSITY OF LEEDS

wind



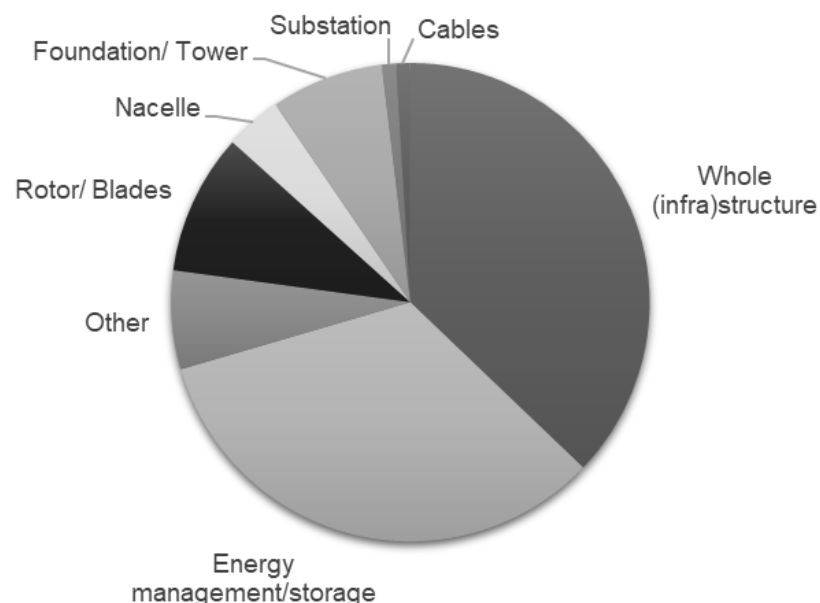
sustainab

# Funded research & innovation on sustainable wind

## UK

- 105 projects since 2006, some until 2027
- £85.7M
- Engineering 58% of projects, 85% by value
- Relatively much focus on energy storage and training/ doctorate programmes.

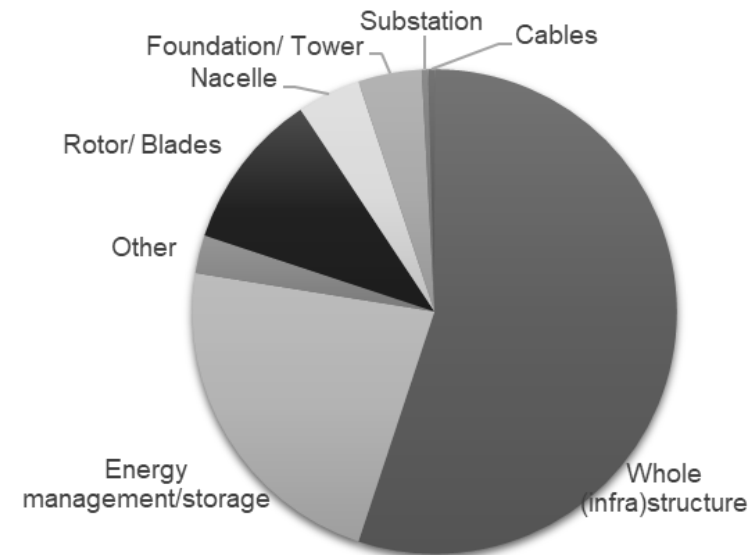
Component focus



## EU

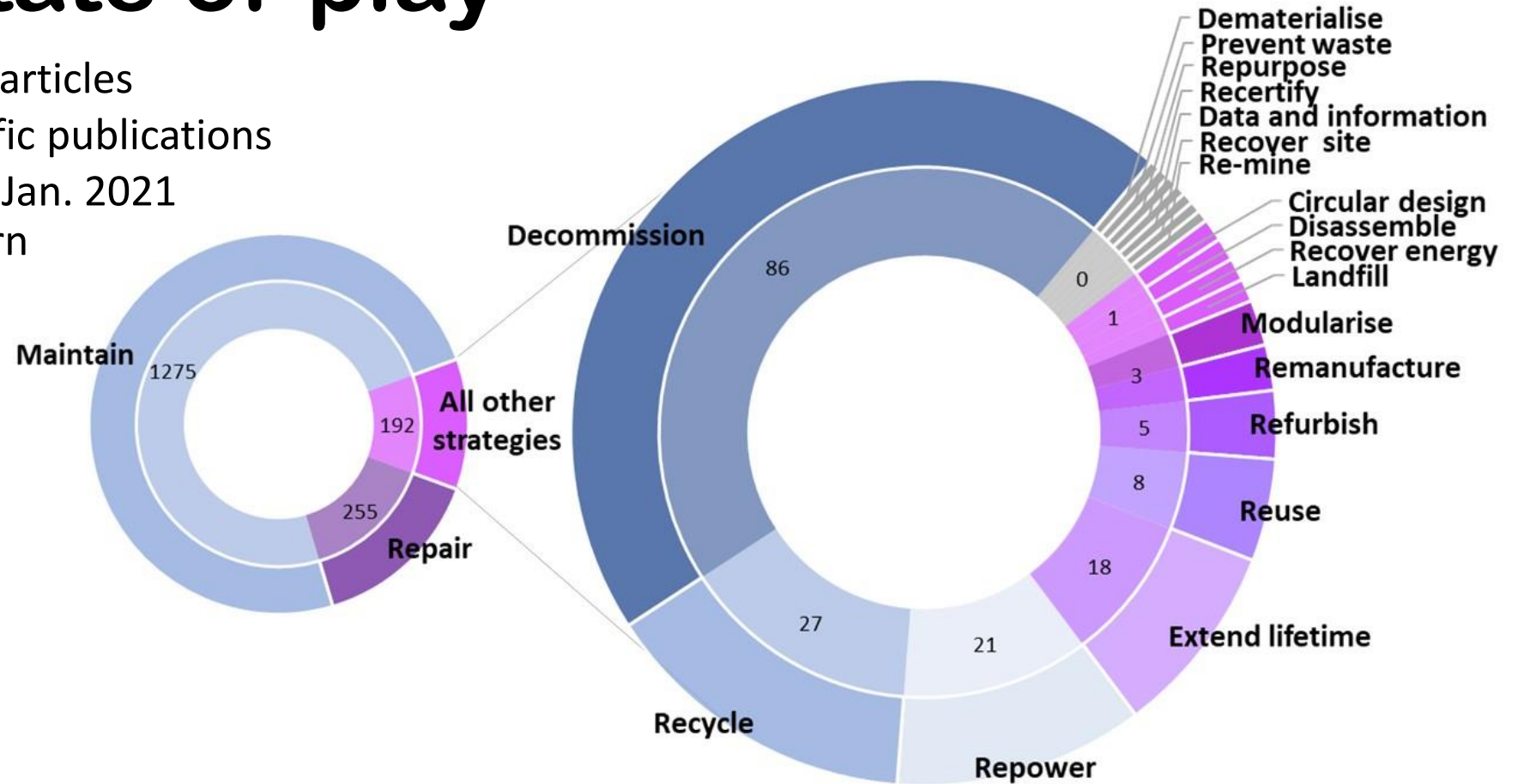
- 237 projects since 1992, some until 2026
- Ca. €1.1Bn, of which €677M EU funded
- Engineering 72% of projects, 80% by value
- Relatively much on energy management, weather forecasting and social impacts.

Component focus



# Offshore wind – circular state of play

- Scanned thousands of articles
- Reviewed >350 scientific publications
- Practitioner workshop Jan. 2021 reflected similar pattern



Further reading: Velenturf (2021) A Framework and Baseline for the Integration of a Sustainable Circular Economy in Offshore Wind

# 5. Business case for innovation





# Circular economy can deliver multi-dimensional value

Job creation, increase  
local supply chain  
contents  
Reputational benefits  
License to operate

Reduce cost and  
supply risk  
New business  
opportunities  
Capital costs

Reduce energy and  
carbon footprints  
Lower environmental  
impacts

Material flow analysis



Further reading: Millward Hopkins et al (2018) Fully integrated modelling for sustainability assessment of resource recovery from waste

# Multi-dimensional value dynamics for circular offshore wind

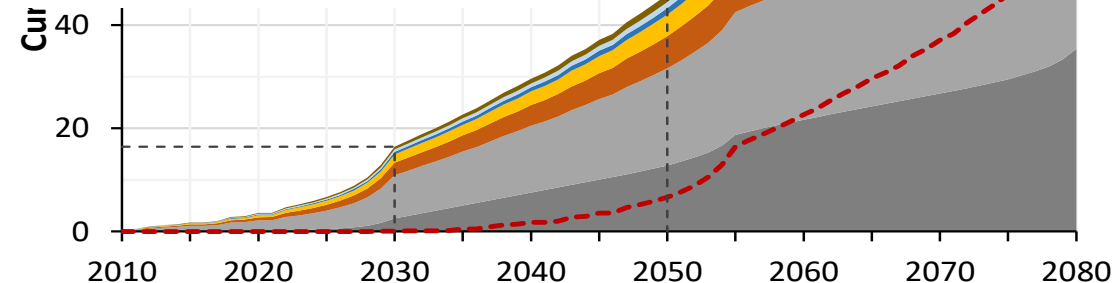
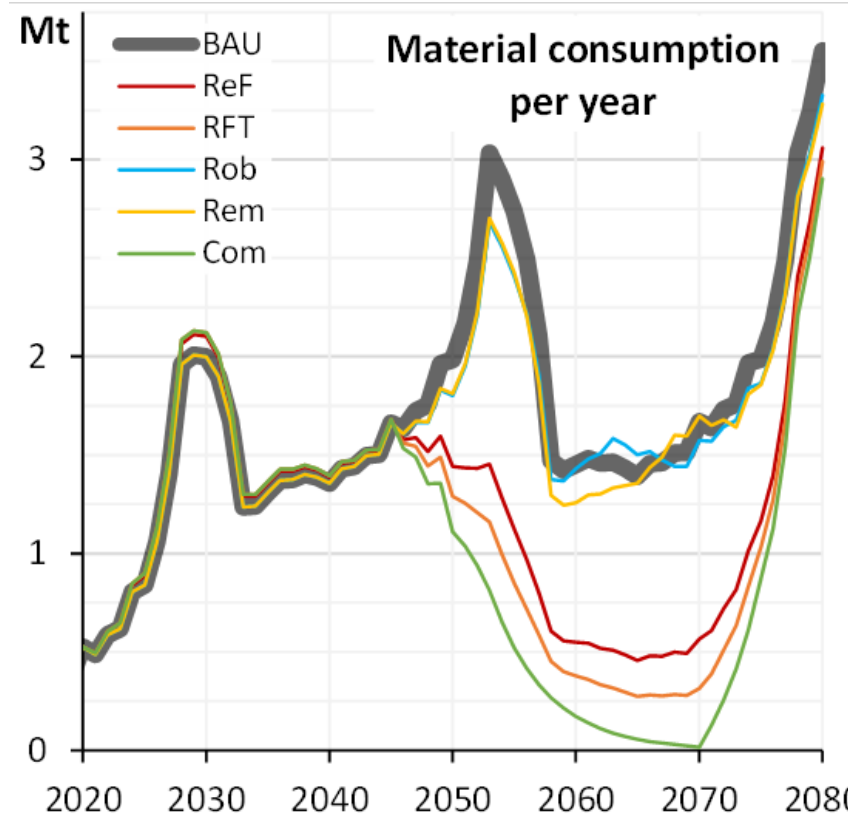
- Business as usual
- Repower, extend life of foundation
- Report, extend life foundation + tower
- Extend life with robotics
- Remanufacture parts
- All scenarios combined

Reduced material use is associated with:

- Lower capital costs
- Lower embodied energy and vastly reduced embodied carbon
- Reduces jobs in wind industry, except for remanufacturing. Does not include jobs in recycling, reuse and repurpose.



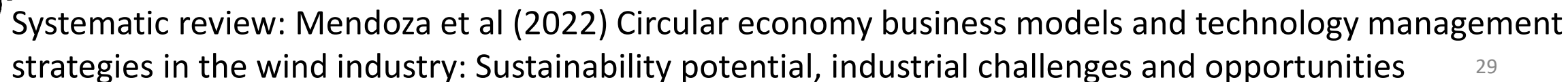
Unpublished results exclusive to University of Leeds (2022)



# Along the wind lifecycle

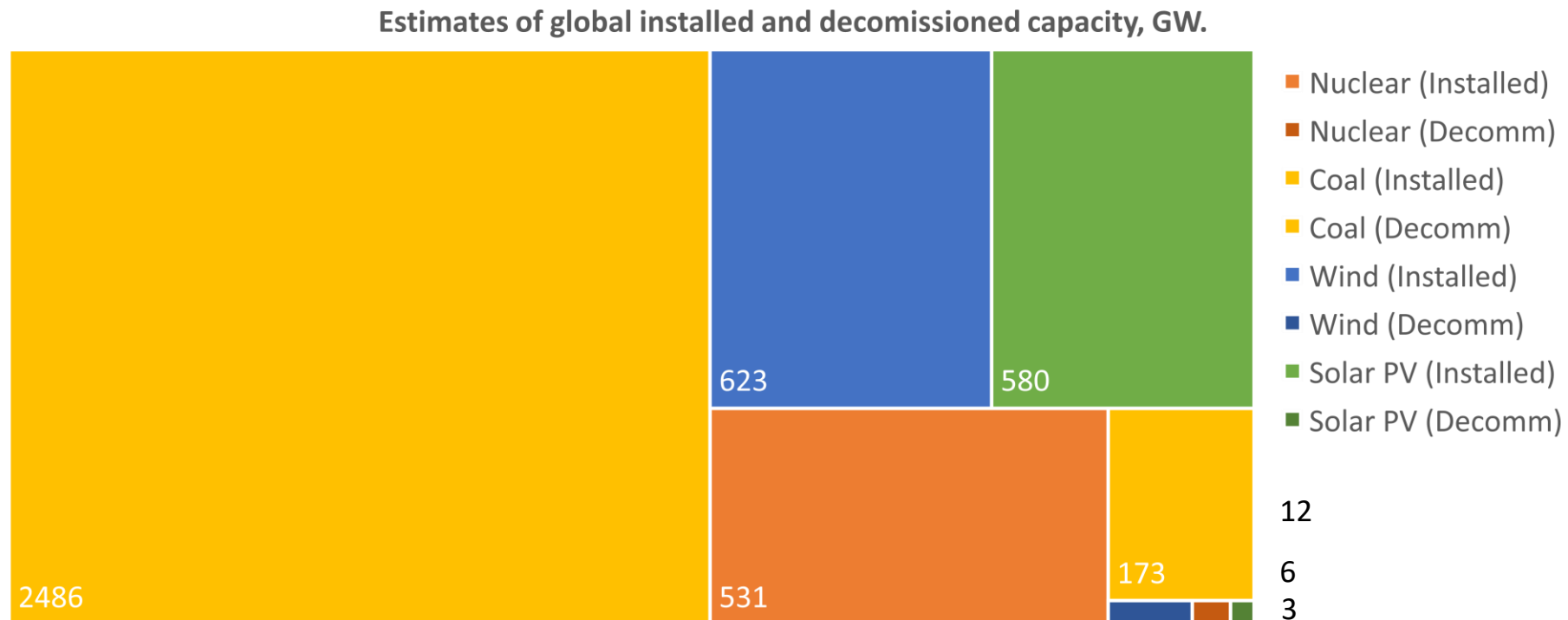


- Similar to Oil and gas Engineer Procure Remove Dispose model
- Components with critical materials (if recoverable) and copper likely positive value.
- Steel low scrap value but lots of it.
- Balance out negative cost of resource recovery from blades?



# Energy infrastructure decommissioning

- ✓ Energy infrastructure decommissioning huge global growth market
- ✓ High potential for sustainability wins with circular economy approach



Further reading: Invernizzi et al. (2020) Developing policies for the end-of-life of energy infrastructure: Coming to terms with the challenges of decommissioning



Image source: <https://image.shutterstock.com/image-photo/spanish-windmills-like-those-described-260nw-1153466737.jpg>

**Thank you!**  
**Dr Anne Velenturf**  
**Senior Research Fellow in Circular  
Economy**  
**University of Leeds**  
**M: [A.Velenturf@leeds.ac.uk](mailto:A.Velenturf@leeds.ac.uk)**  
**T: [@AnneVelenturf](https://twitter.com/AnneVelenturf)**



**UNIVERSITY OF LEEDS**